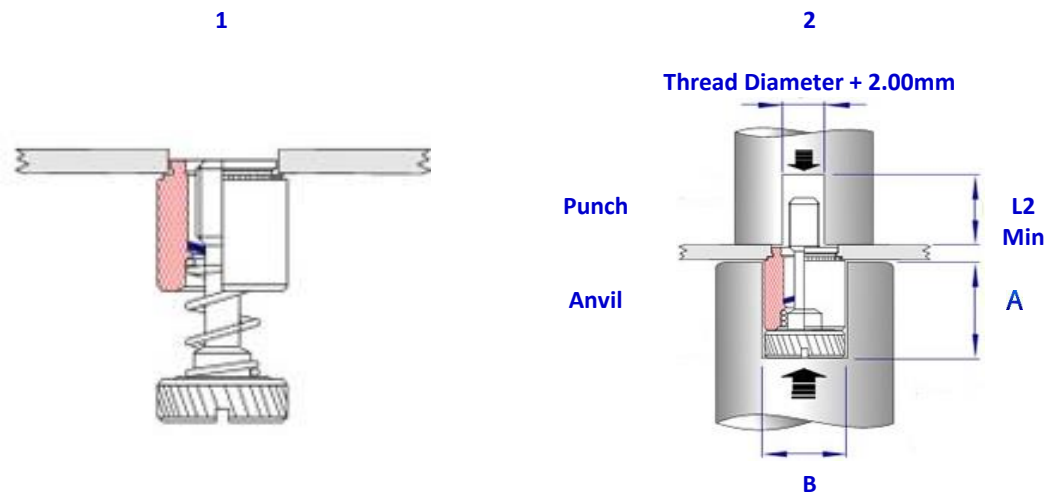


Broaching Panel Fastener Installation Guide



Punch Or Drill Hole To Specified Diameter (DO NOT Deburr The Hole Seat Fastener Squarely In The Hole

Squeeze Fastener Into Panel Until Shoulder Of The Fastener Makes Contact With The And No Serrations Are Showing

Thread Size And Pitch	Screw Code Length	L 2 Minimum	A + / - 0.05	B + / - 0.05
M3 x 0.5	40	6.4	8.76	8.2
	62	9.5		
M4 x 0.7	50	7.9	11.05	9.8
	72	11.1		
	94	14.3		
M5 x 0.8	50	7.9	11.05	10.69
	72	11.1		
	94	14.3		
M6 x 1.0	60	9.5	14.35	12.29
	82	12.7		
	94	15.9		

HRB (Rockwell Hardness B Scale)
Ensure That You Are Installing Into A Panel That Is At Or Below The Published Recommended Hardness For The Fastener